



## Material - JIS G 3539 SWRCH 6A

**Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - JIS G 3539 SWRCH 6A Carbon Steel Wire Rods for Cold Heading and Cold Forging**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Wire Rod and Forging**

| Chemical Composition |      |            | Heat Treatment   |  |
|----------------------|------|------------|--|--|
| Carbon               | C %  | 0.080 max. | As Raw or Normalizing or Annealing or Hardening and Tempering  |  |
| Silicon              | Si % | 0.100 max. |  |  |
| Manganese            | Mn % | 0.600 max. |  |  |
| Phosphorus           | P %  | 0.030 max. |  |  |
| Sulphur              | S %  | 0.035 max. |  |  |
| Aluminium            | Al % | 0.020 min. |  |  |
| Iron                 | Fe % | Balance    |  |  |
| -                    | -    | -          | <b>Mechanical Properties</b><br>Tensile Strength in Mpa      294 min.<br>Yield Strength in Mpa      -<br>Elongation in %      15 min.<br>Reduction of Area in %      -<br>Hardness in HRB      80 max.<br>Impact in Joule      - |  |
| -                    | -    | -          |  |  |
| -                    | -    | -          |  |  |
| -                    | -    | -          |  |  |
| -                    | -    | -          |  |  |
| -                    | -    | -          |  |  |
| -                    | -    | -          |  |  |
| -                    | -    | -          |  |  |
| -                    | -    | -          |  |  |

| Cross Reference Table |          |               |                              |
|-----------------------|----------|---------------|------------------------------|
| Material              | Standard | Country       | Grade Belong to the Industry |
| SWCH 6A               | JIS      | Japan         | Wire Rod and Forging         |
| SWRCH6A               | MS       | Malaysia      | Wire Rod and Forging         |
| C2C                   | ISO      | International | Wire Rod and Forging         |
| C4C                   | ISO      | International | Wire Rod and Forging         |
| SWRCH6A               | KS       | Korea         | Wire Rod and Forging         |
| -                     | -        | -             | -                            |
| -                     | -        | -             | -                            |

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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